

WHITE PAPER

# **REDUCING TAT IN AVIATION MRO:** BEST PRACTICES IN COMPONENT INDUCTION AND ASSET TRACKING

August 2025



# Optimizing Aviation MRO Operations with Real-Time Data and Digital Integration

In the fast-paced world of aerospace and defense MRO management, reducing aircraft turnaround time (TAT) is essential to operational readiness, cost control, and mission success. Maintenance planners, schedulers, and technical operations leaders face growing pressure to streamline processes, integrate data across MRO systems, and maintain compliance, all while managing increasingly complex fleets and components.

This white paper explores how modern digital MRO software solutions, such as Impresa™ MRO software, empower organizations to significantly reduce TAT by improving component induction and MRO asset tracking. Backed by real-time data and intuitive workflow tools, Impresa offers aerospace and defense leaders a scalable MRO platform and a proven path to operational excellence.

**5X INCREASE IN  
CAPACITY**

**400%  
INCREASED  
THROUGHPUT**

**28%  
IMPROVEMENT  
OF ON-TIME  
DELIVERY**

**1/3 REDUCTION  
IN  
TURNAROUND  
TIME**

## Industry Context: The Challenge of TAT in Complex MRO Environments

According to Oliver Wyman's 2024 MRO Survey, global maintenance demand continues to rise sharply, driven by fleet growth and aging platforms. At the same time, the Teal Group notes increasing strain on MRO capacity, especially in military aviation, where mission-readiness is non-negotiable. One of the most persistent bottlenecks is component induction, MRO traceability, and asset tracking.

Without digitized workflows and integrated MRO systems, key stakeholders struggle with:

- Incomplete or delayed component histories
- Manual entry errors during part induction
- Lack of real-time MRO inventory visibility
- Difficulty complying with FAA, EASA, or DoD tracking standards

## The Impresa Advantage: Streamlining MRO Induction & Asset Tracking



### Advanced MRO Asset Management

Impresa MRO software provides powerful aircraft MRO software and MRO management capabilities that enable users to track serialized components, subassemblies, tools, and equipment throughout their entire lifecycle, from acquisition to decommissioning. This level of granularity ensures complete traceability, which is critical for maintaining FAA, EASA, and DoD audit readiness. Each asset is assigned to a unique identifier, which can be linked to barcode or RFID tags, significantly accelerating component induction and reducing the risk of manual entry errors.

By capturing detailed asset history and usage patterns, maintenance teams can improve their Mean Time to Repair (MTTR), and plan service activities based on real-time operational data. This also supports more accurate maintenance forecasting, ensuring resources and parts are allocated proactively, not reactively. The result is improved uptime, reduced compliance risk, and better lifecycle management of mission-critical components.



## Smart Component Induction Workflows in Aviation MRO

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## Real-Time MRO Inventory and Location Awareness

Impresa's integrated MRO inventory management system gives planners, schedulers, and technicians complete visibility into the real-time status of parts, tools, and consumables. From warehouse to workbench, every component's location, quantity, and usage history is tracked and accessible in a centralized aircraft MRO software platform. This level of insight helps avoid unnecessary part orders, delays caused by misplaced inventory, or unexpected shortages. Teams can implement just-in-time (JIT) stocking strategies for frequently used repair kits, improving cost control and reducing inventory carrying costs. Furthermore, Impresa supports intelligent reorder thresholds that adapt to actual usage trends and manages primary to alternate part relationships, helping avoid overstocking while maintaining operational readiness. These capabilities replace siloed spreadsheets and tribal knowledge with a system-driven MRO solution, significantly accelerating induction and repair timelines while enhancing supply chain agility.



# Work Order Integration and MRO Analytics

One of the most powerful aspects of the Impresa MRO software solution is its ability to link asset management data, component induction workflows, and real-time MRO work order management into a single, cohesive workflow. As parts and assets are inducted into the MRO platform, they are immediately associated with active or scheduled work orders, ensuring continuity and visibility throughout the aircraft maintenance cycle.

Technicians and supervisors can view real-time updates on repair status, labor hours logged, MRO inventory consumed and required inspections. This real-time feedback loop enhances decision-making and enables tighter scheduling and resource planning. Impresa also includes robust MRO analytics tools and dashboards that provide insight into key performance indicators (KPIs) such as turnaround time, rework frequency, root cause trends, and technician efficiency.

With this data, operations leaders can benchmark performance, identify bottlenecks, and implement continuous improvements across aviation MRO sites, ultimately accelerating fleet readiness and lowering cost per maintenance event.

Impresa™ MRO

Org/Facility100/10(IMPRESA CORP / IMPRESA CORP CA)

Screen

MY FAV

My Favorites

Customer Relations

Customer Management

Order Processing

Generate Quote/Invoice (OEIP)

Generate / Manage Quote / Invoice (OEIMP)

Manage Quote/Invoice (OEIM)

OE Order Entry Work Scope

Findings (OEWF)

Order Entry Inquiry (OEIQ)

Create Sale Picklist (OEOP)

Sales Order ( OEOD )

Credit Hold Release ( OEHR )

Confirm Consigned Inventory (OECS)

OE Quote Work Bench (OEQWB)

Order Entry Shop Findings Report (OESFR)

Setup

Quote Control Parameters (OEQCP)

Progress Billing (OEPI)

Salesforce Management

Material Returns

Engineering

Planning & Scheduling

Supply Chain

Operations

Quality

OE Order Entry Work Scope Findings

ATA SETUPREPAIR WORKREP MATLADD MATLKIT MATL

ATA Section

Quote No  
Q29

Status  
F

FROZEN

Open Dt  
03-20-2025

Frozen Dt  
03-20-2025

Work Order  
195

SO No  
177

SO Line  
1

Serial No  
2345434

Bill Group  
102023

Cust No  
GEASD

Cust Name  
GENERAL ELECTRIC ASD

Part No  
066-01153-0111

ECL

Part Description  
HYDRAULIC PUMP

Contact  
GRT

Cust Serv Rep  
CSR3

DEBBRA COLLINS

Cust PO  
GE654345

Add Cust Info  
DFGHGFDFG

Submitted By  
SAUL

Promise Date  
04-14-2025

TAT Days  
25

Qty Insp  
1.00

Qty Rework  
1.00

ATA Section  
74-27-01

Engine Type  
066-01153

CMM  
A320/7421

Model  
A320

% CRR Markup  
1.1

Initial Work Scope  
INSP

Assy Kit Matl Charges  
26.00

Matl Price Adj  
0.00

Final Work Scope

Additional Matl Charges  
14,176.00

Labor Price Adj  
0.00

Repair Matl Charges  
10.00

Total Matl Charges  
14,186.00

Processing Charges  
1,315.00

Processing Charges  
3,165.00

Total OS Charges  
1,850.00

Total Price  
17,377.00

Impresa™ MRO software interface showing integrated work order management, real-time asset tracking, and analytics dashboards that enhance decision-making and accelerate TAT.



## Manage Non-Routine (Unplanned) MRO Work

One of the key reasons for increased aircraft TAT in aviation MRO operations is the discovery during initial inspection of issues needing repair that was not part of the plan. These unexpected findings cause significant changes to the planned MRO work scope. The repair instructions for the unplanned work must be approved along with the plan for repair, requiring additional labor, parts and tools.

Impresa MRO software simplifies the non-routine process by using historical MRO maintenance data based on the defect code (DC) and the corresponding cause and corrective action (CCA) thereby helping reduce the MRO TAT significantly.

## Best Practices for Reducing Aircraft MRO Turnaround Time

Based on industry research (Frost & Sullivan, STS Aviation Group) and customer feedback, Impresa recommends these MRO best practices for reducing TAT and improving efficiency across aircraft MRO software platforms and operations:

Best Practice	Benefit
Implement barcode/RFID scanning	Speeds up induction and reduces manual errors
Standardize component intake forms	Minimizes variability and improves compliance
Use predictive analytics	Identifies parts likely to fail before arrival
Automate asset routing and tracking	Accelerates inspection and disposition decisions
Aligns with digital thread strategy	Enables full traceability across lifecycle

# Why Choose Impresa MRO Software

Impresa self-hosted, end-to-end MRO software is purpose-built for mission-critical aerospace and defense operations. Unlike generic ERP or point solutions, Impresa delivers secure, scalable, and fully integrated MRO capabilities that unify people, parts, tools, files, and data into a single platform, giving organizations complete control over their infrastructure and information.

## Key Differentiators:

- Enterprise-class MRO platform capabilities without enterprise cost
- Customizable workflows for highly regulated aviation MRO environments
- Data-driven decision-making through integrated MRO analytics
- Trusted by global aerospace and defense MRO leaders to maintain operational readiness

## Conclusion: Orchestrating Aviation MRO Excellence

Reducing MRO turnaround time requires more than isolated tools, it demands orchestrating the five critical assets of aviation maintenance: people, parts, tools, files, and data. Impresa is the self-hosted, end-to-end MRO platform that acts as the conductor, bringing these assets into harmony and transforming operational chaos into a coordinated performance.

By unifying asset management, inventory visibility, and real-time analytics, Impresa empowers aerospace and defense teams to streamline workflows, maintain compliance, and maximize fleet availability. The result is improved efficiency, reduced risk, and a sustainable path to mission readiness.

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